

# PROCESS FLOW OF SSM WITH BILLET APPLICATION

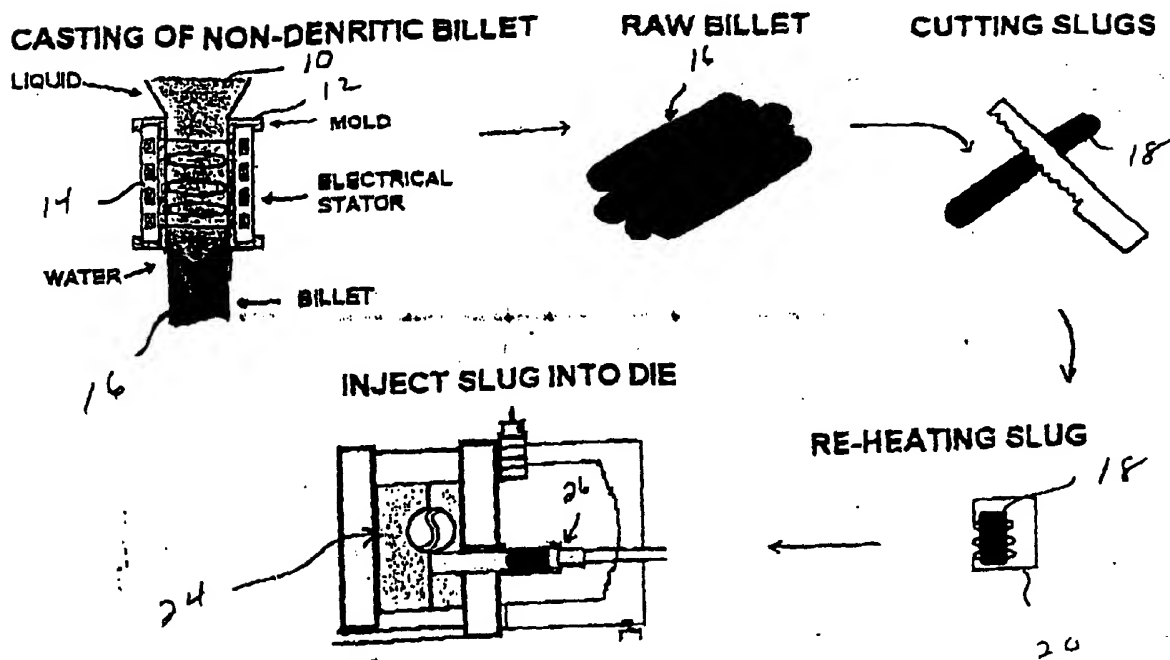


FIG. 1

PRIOR ART

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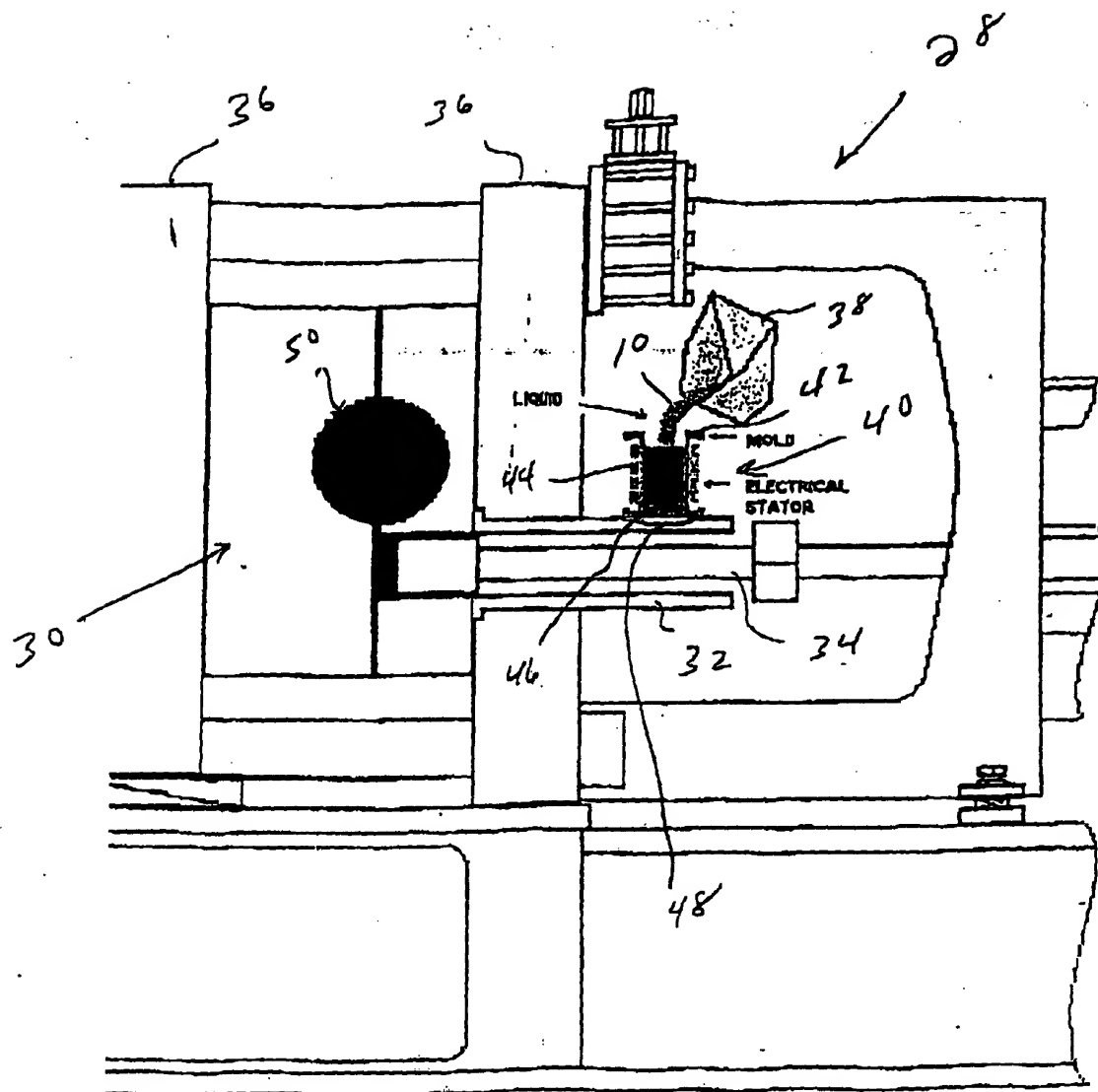


FIG. 2

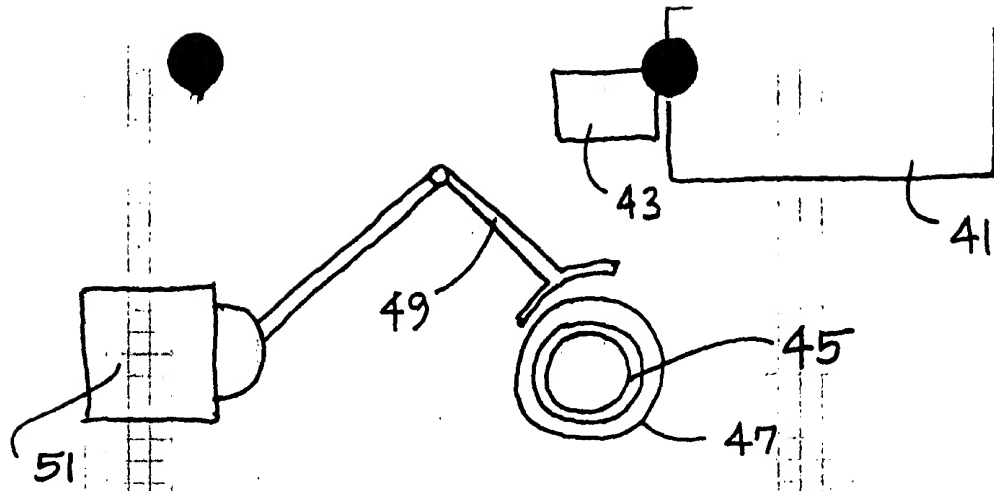


FIG. 2A

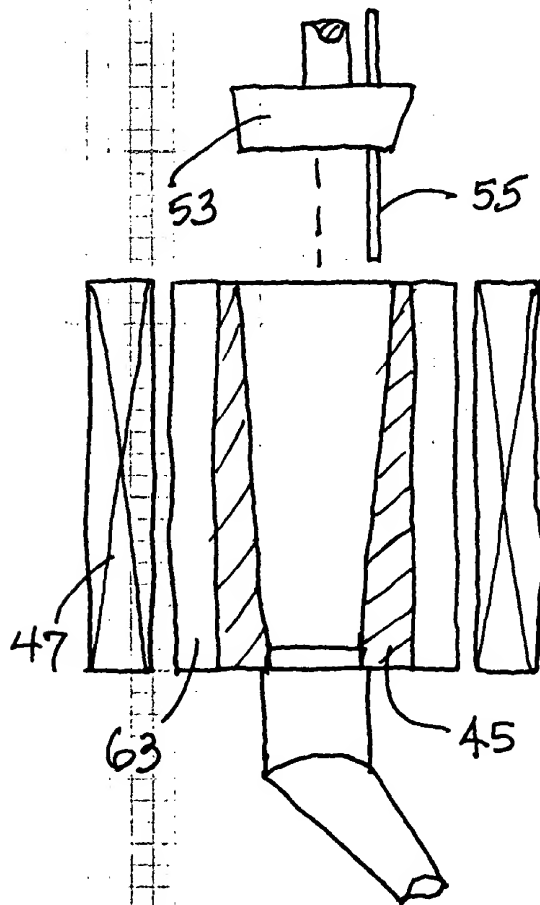


FIG. 2B

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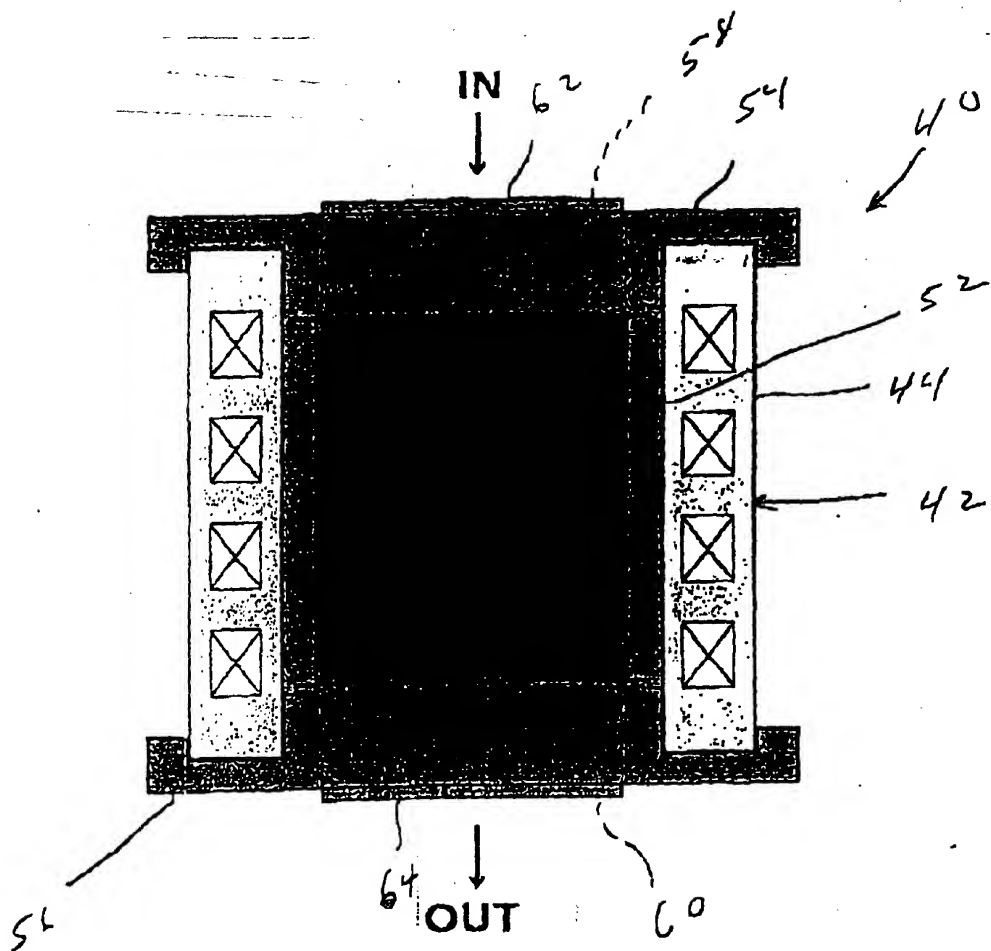


FIG. 3

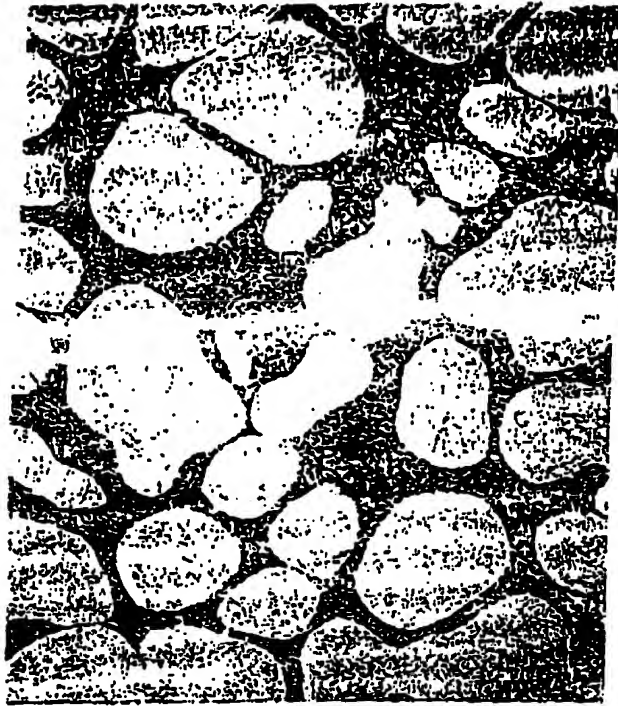


FIG 4

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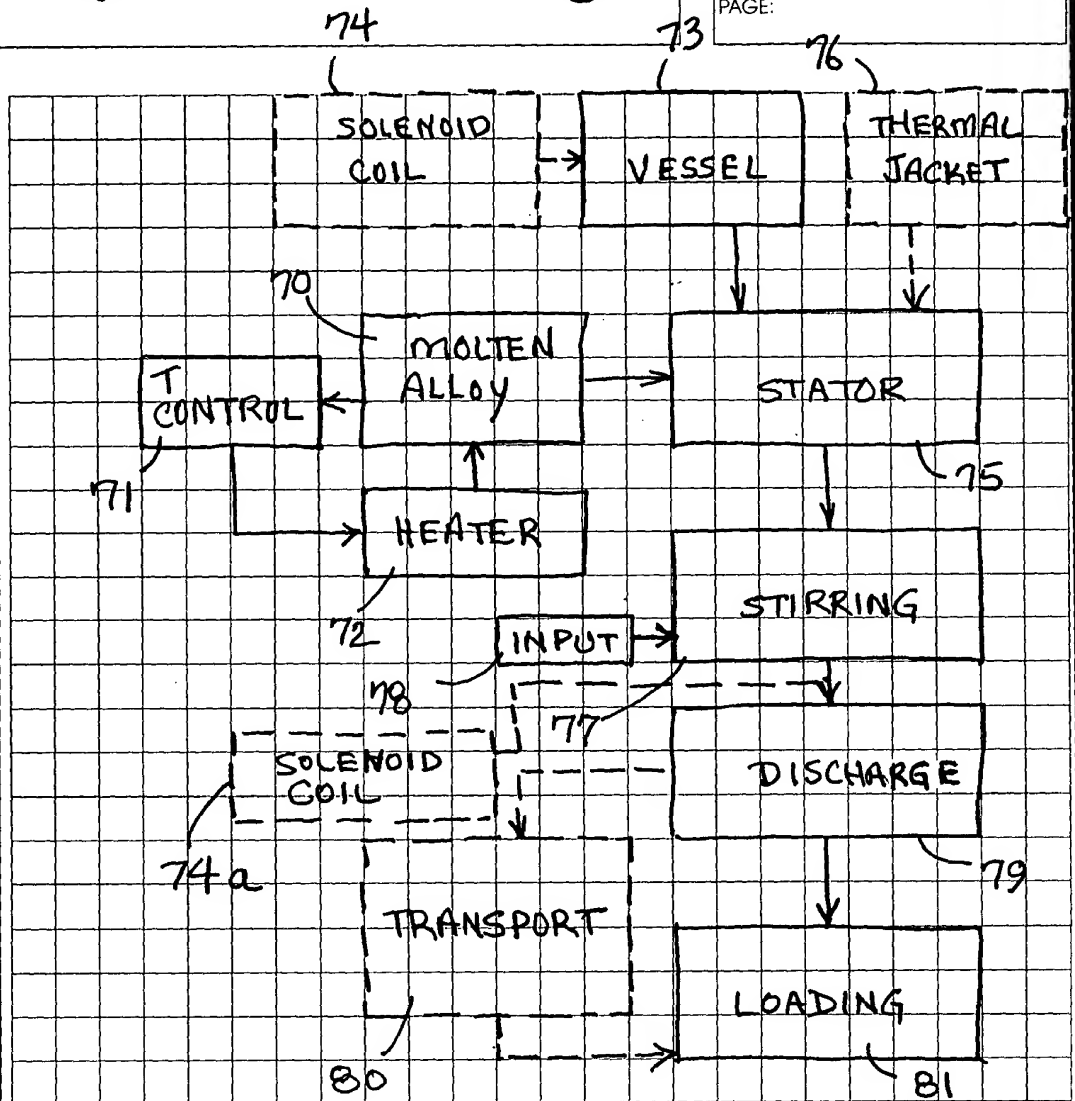


FIG. 5

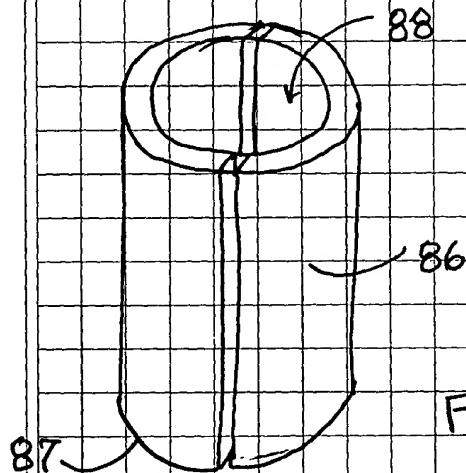
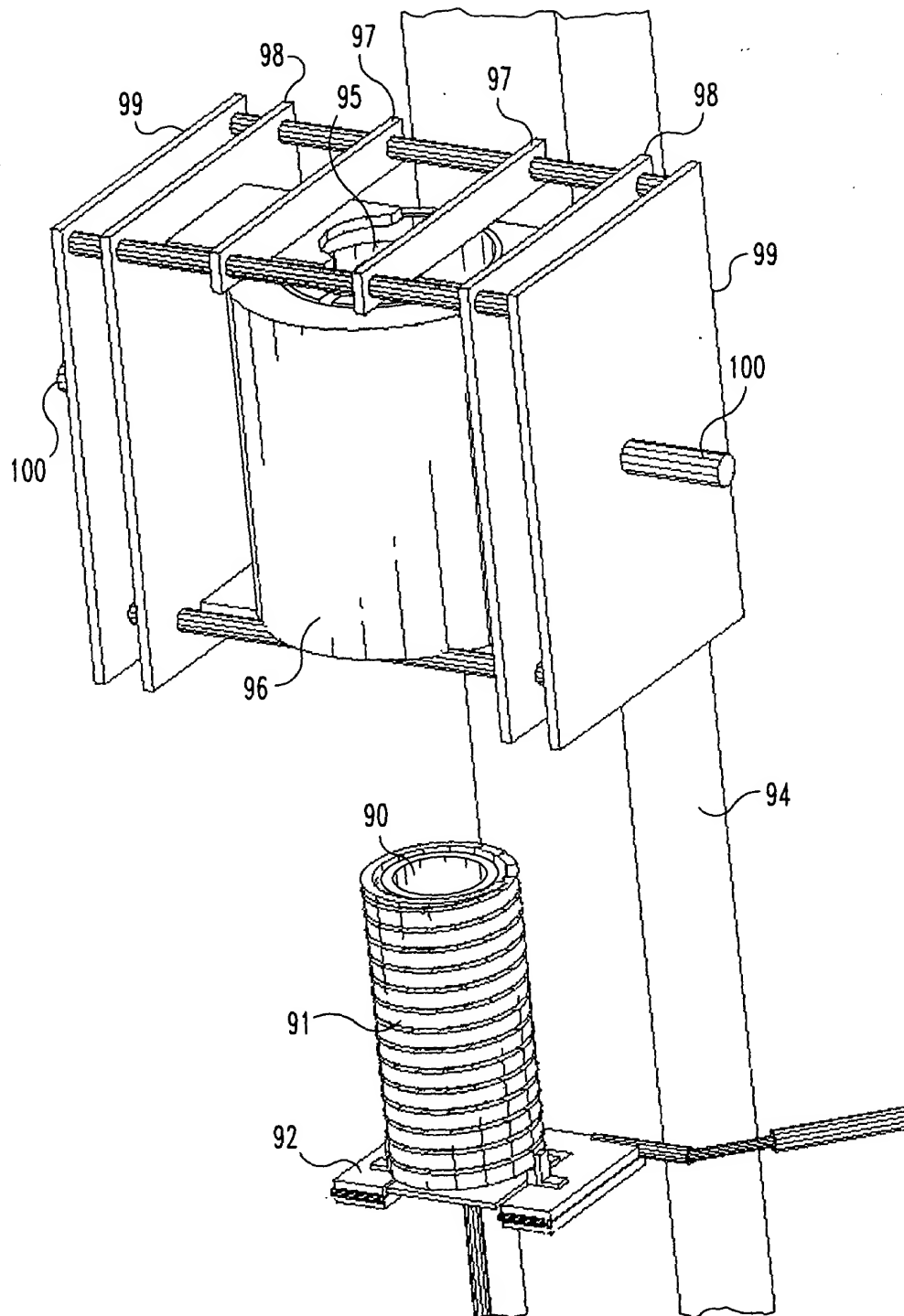


FIG. 6

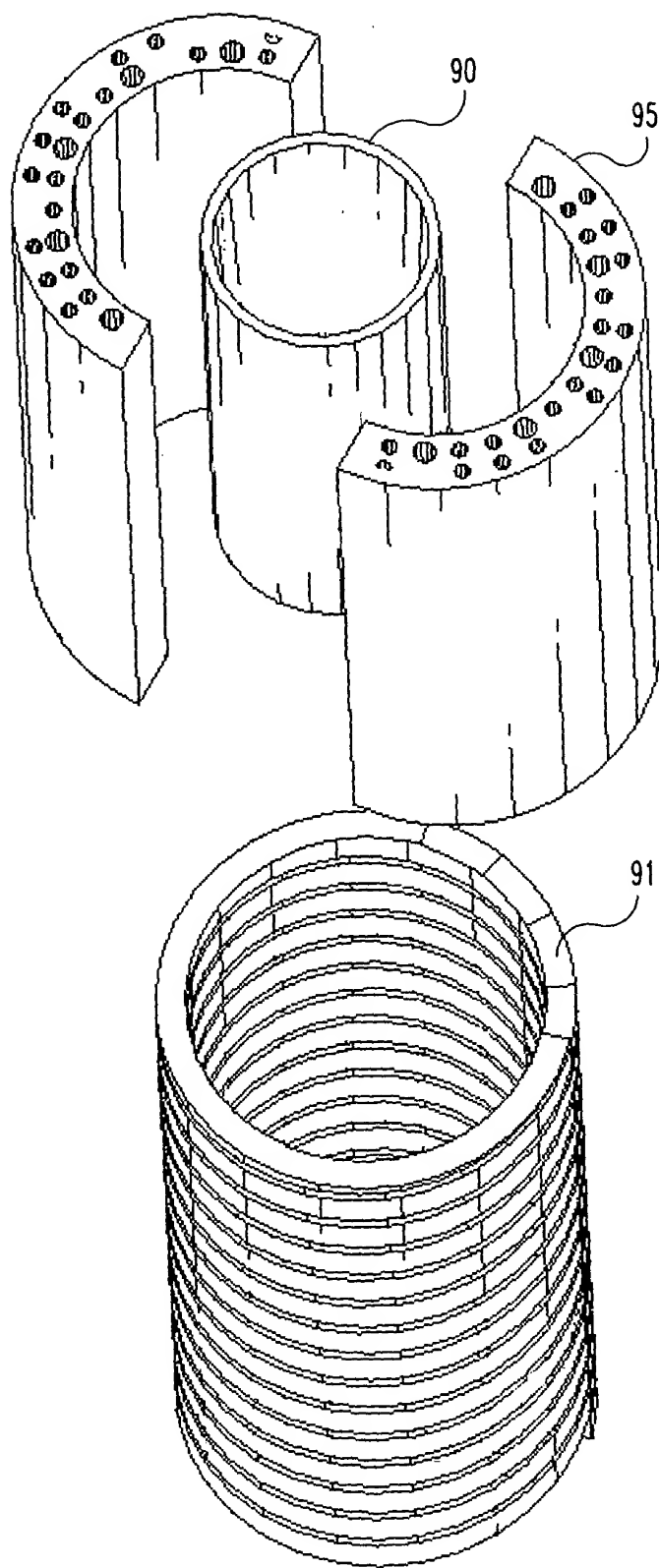
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**Fig. 7**

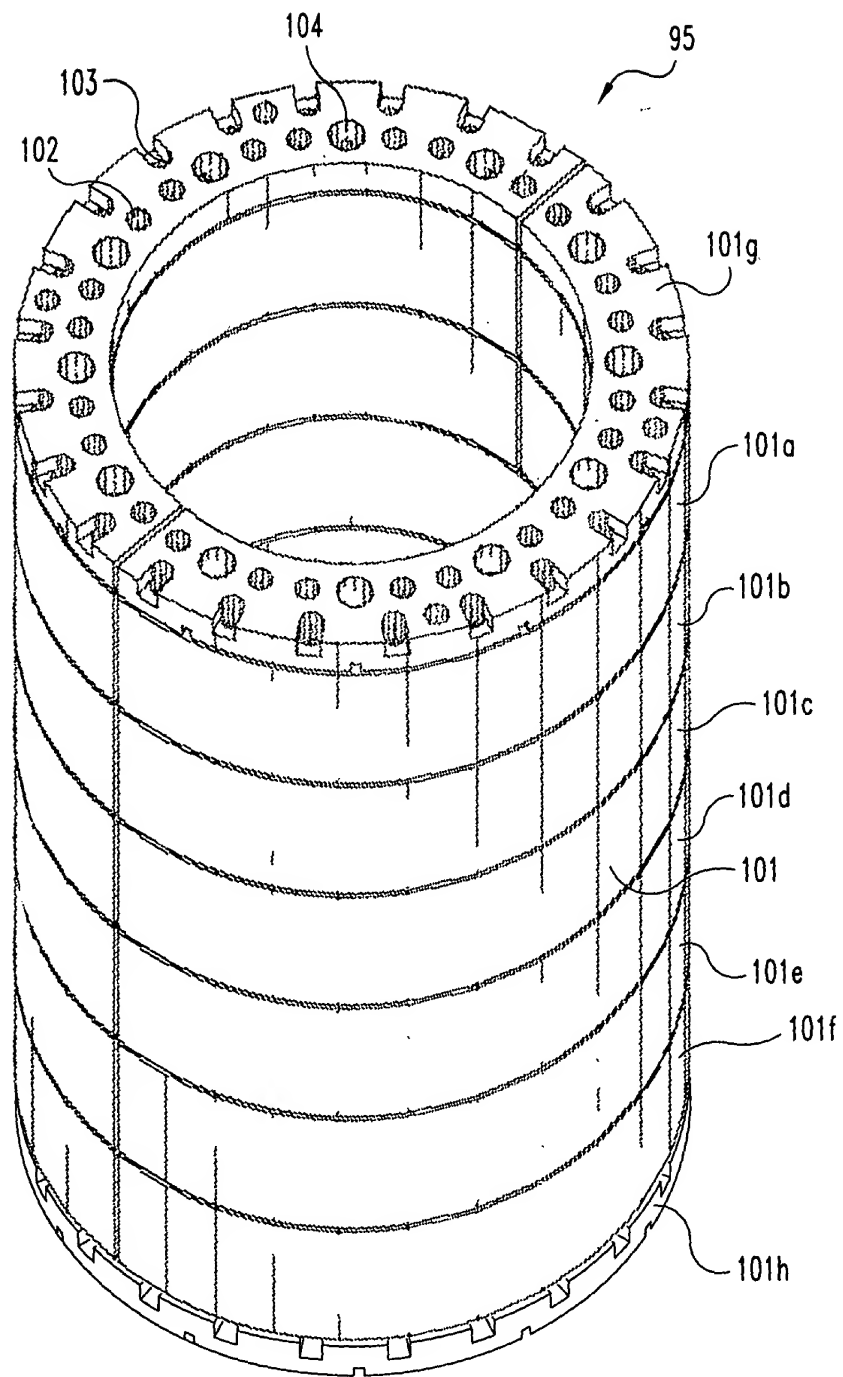
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**Fig. 8**

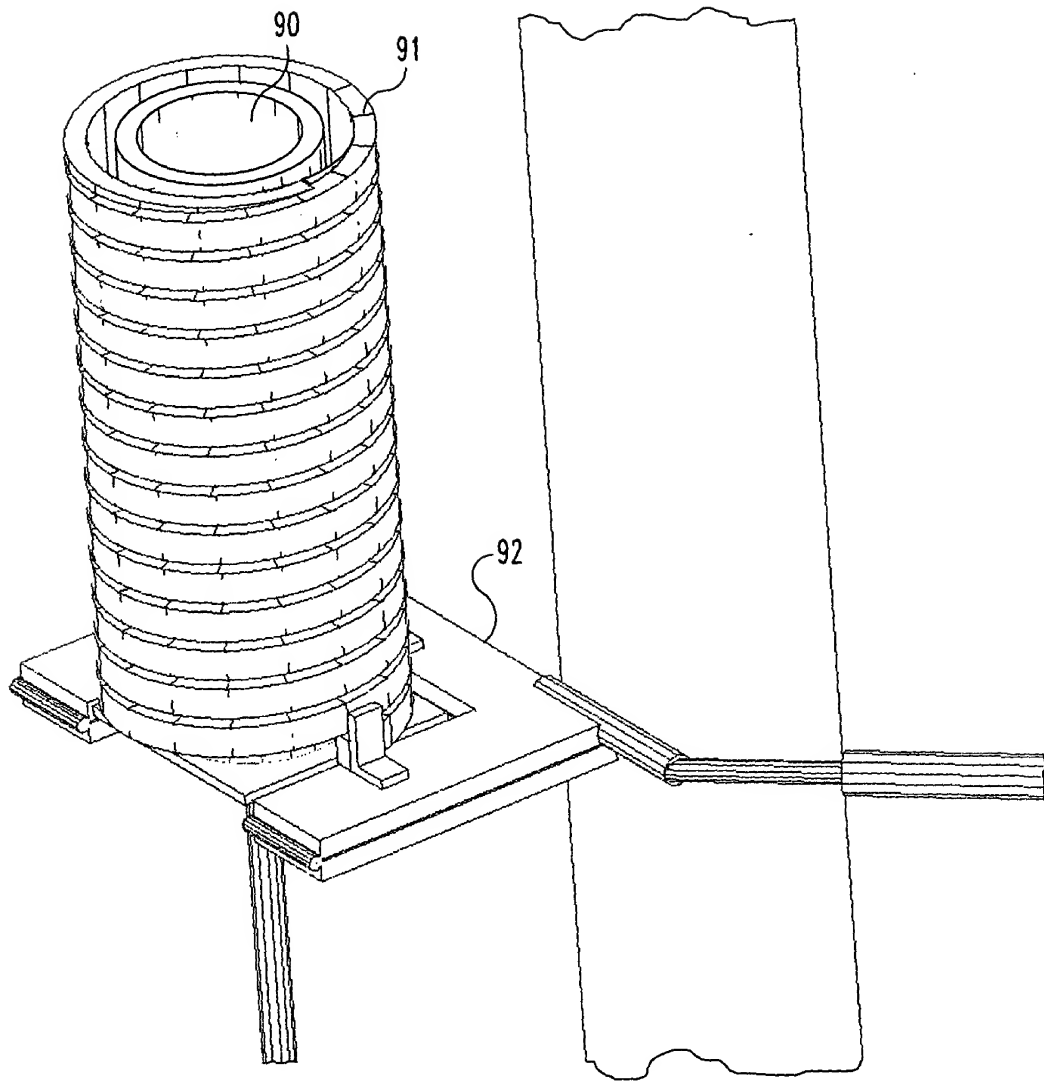


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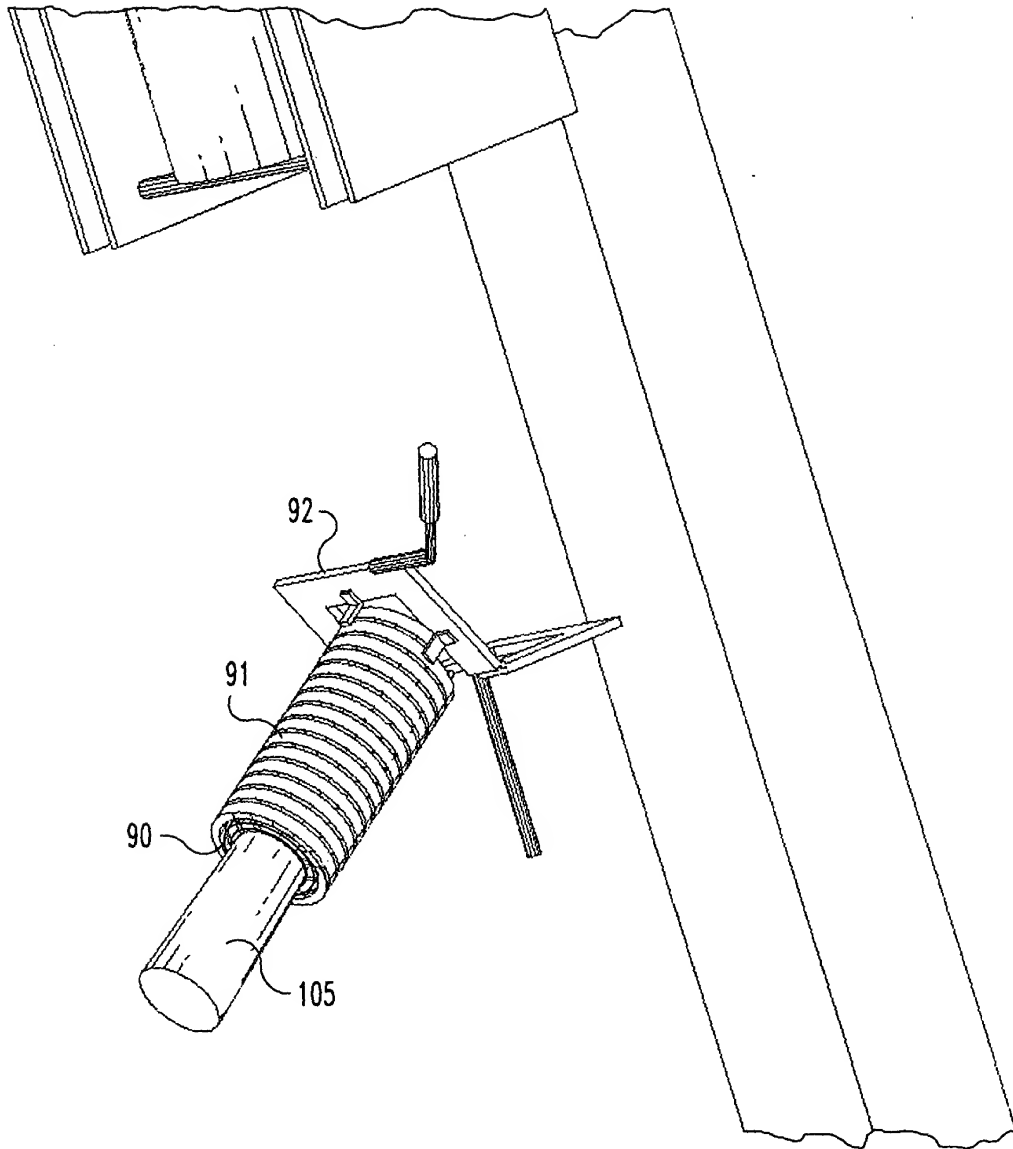
**Fig. 9**

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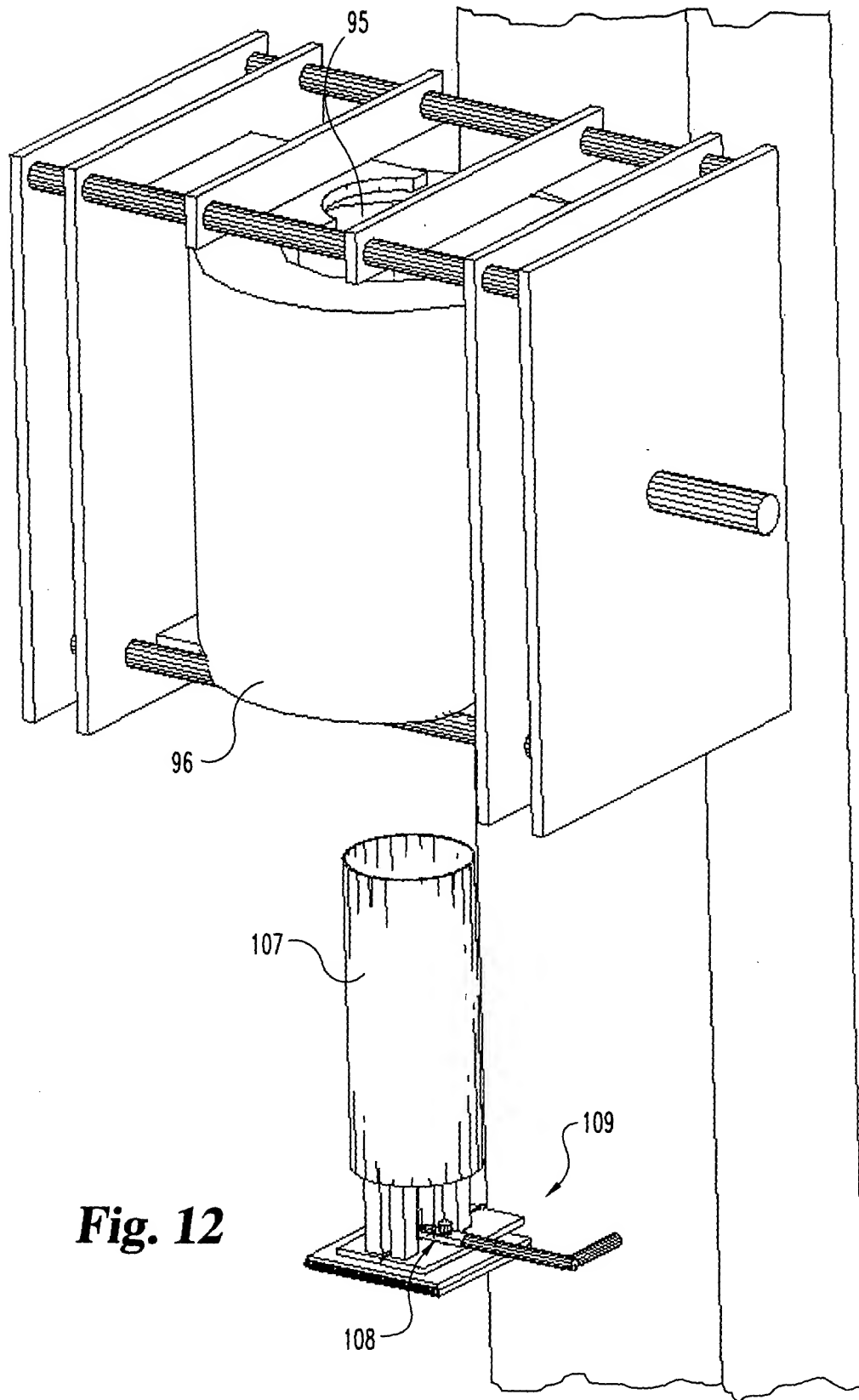
**Fig. 10**

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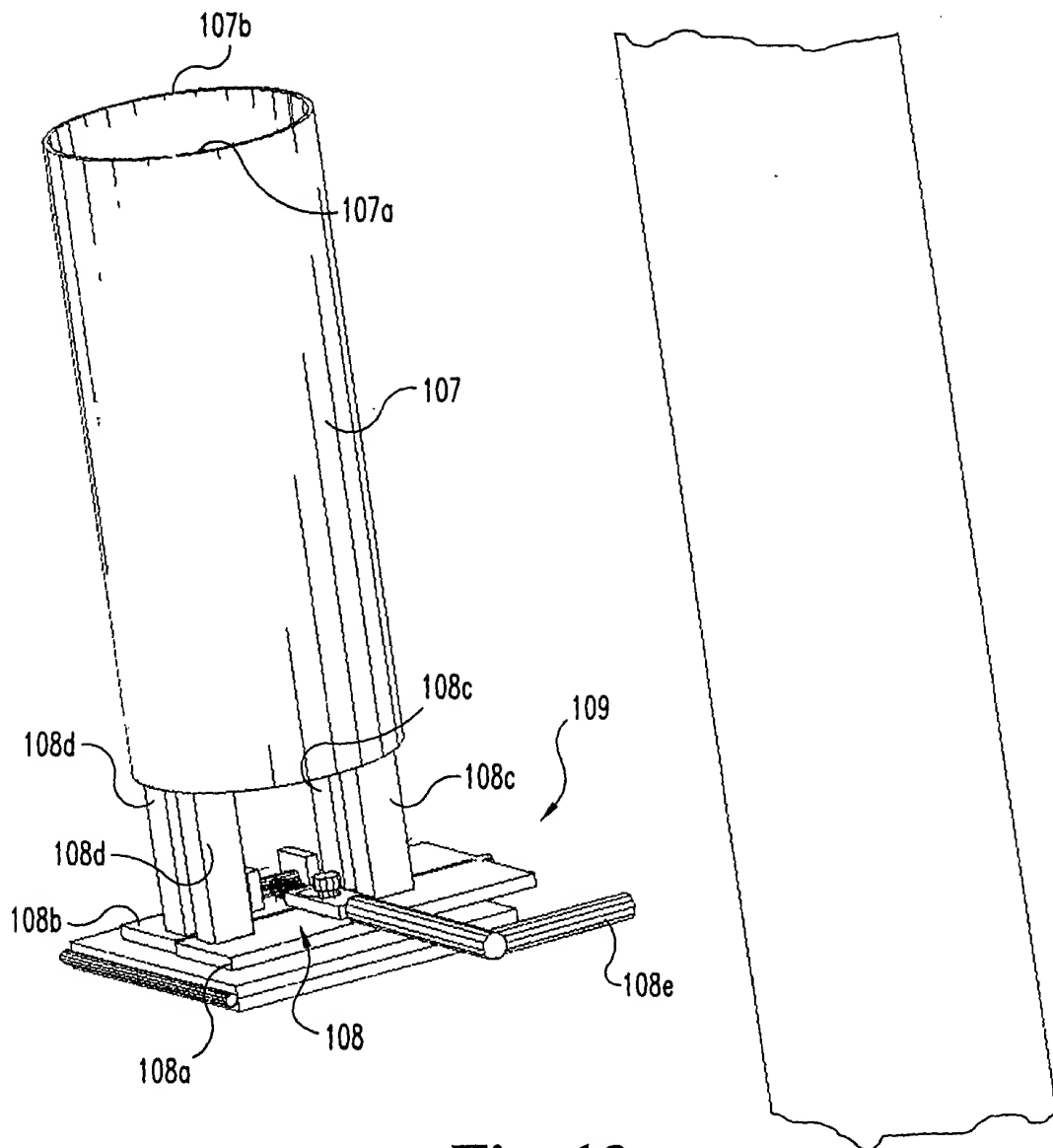
**Fig. 11**

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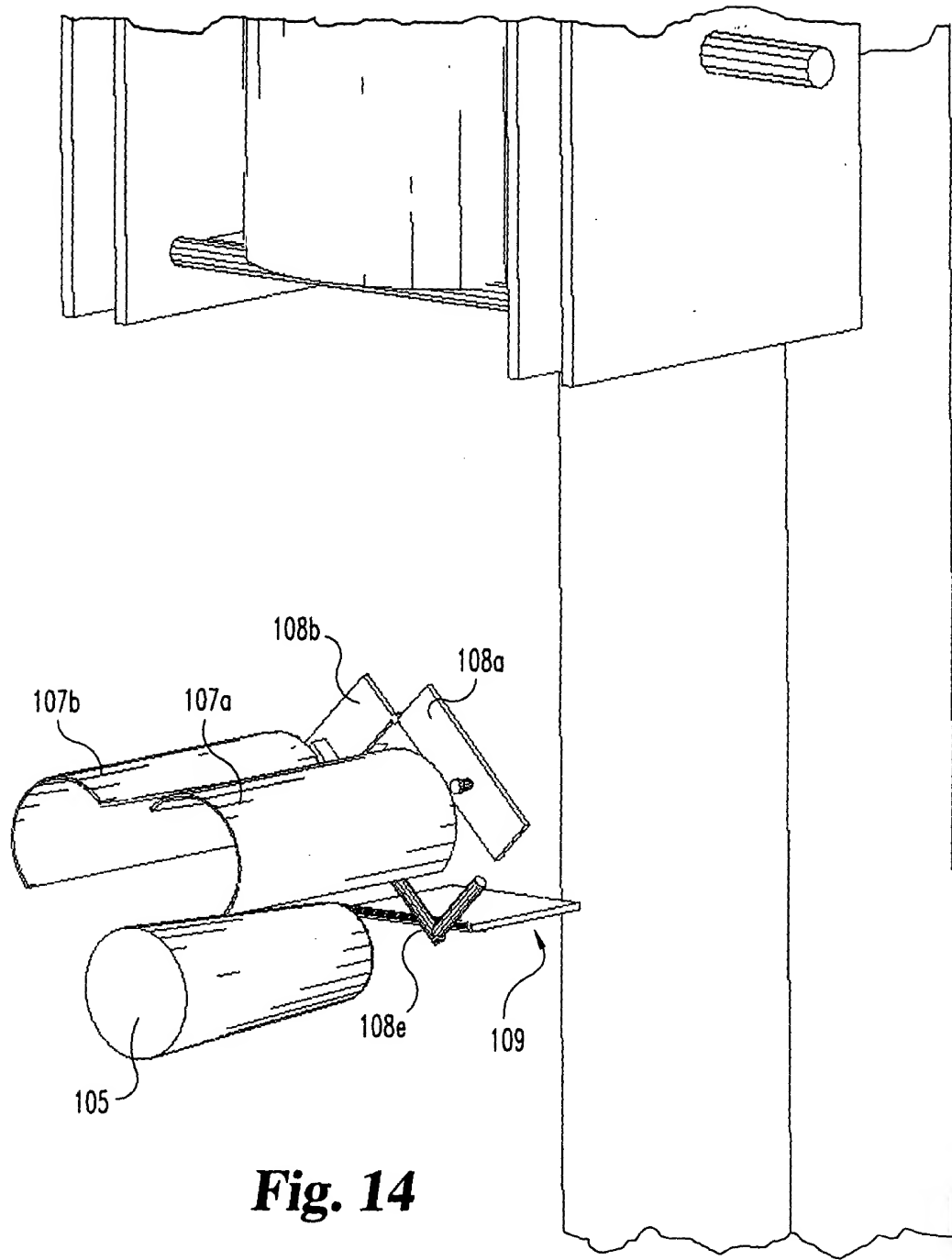
**Fig. 12**

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**Fig. 13**

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**Fig. 14**

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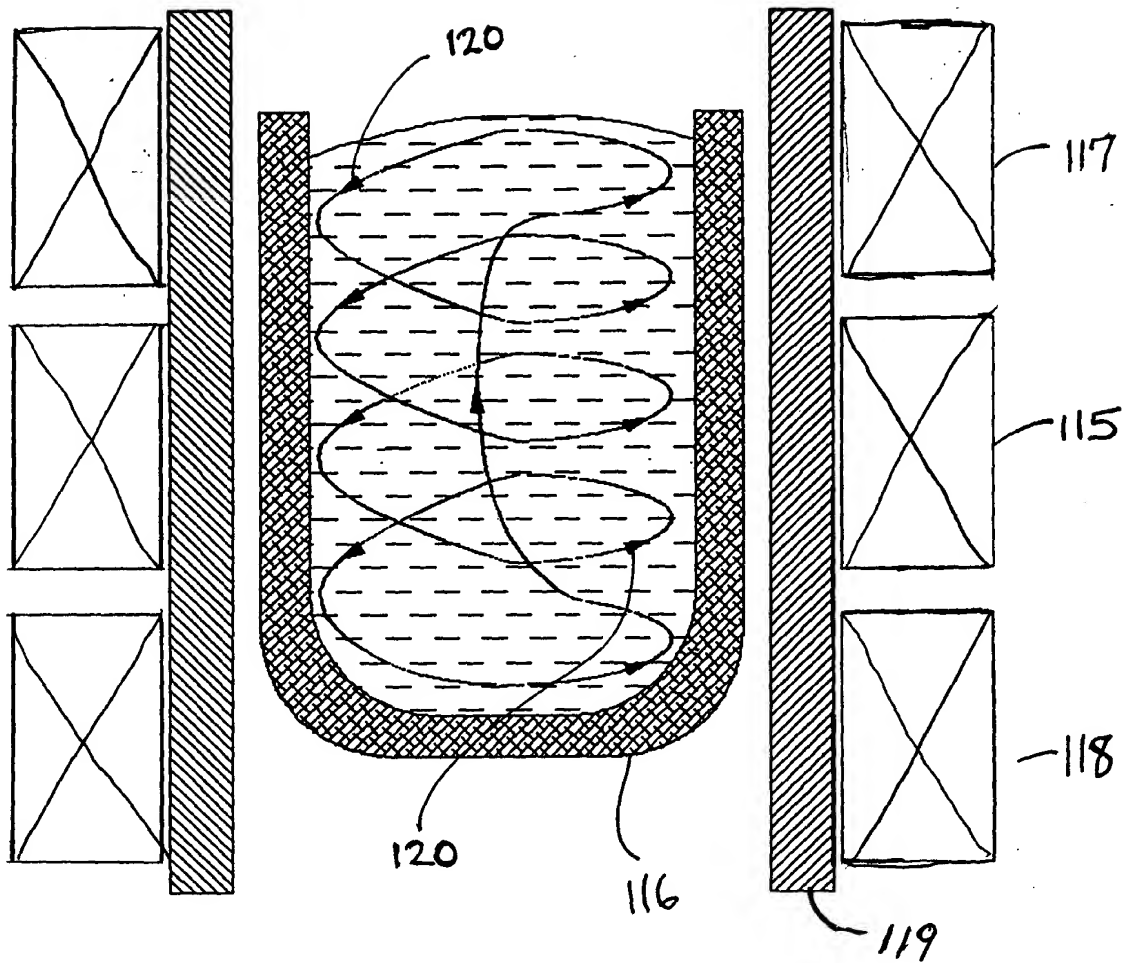


FIG. 15